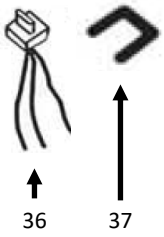
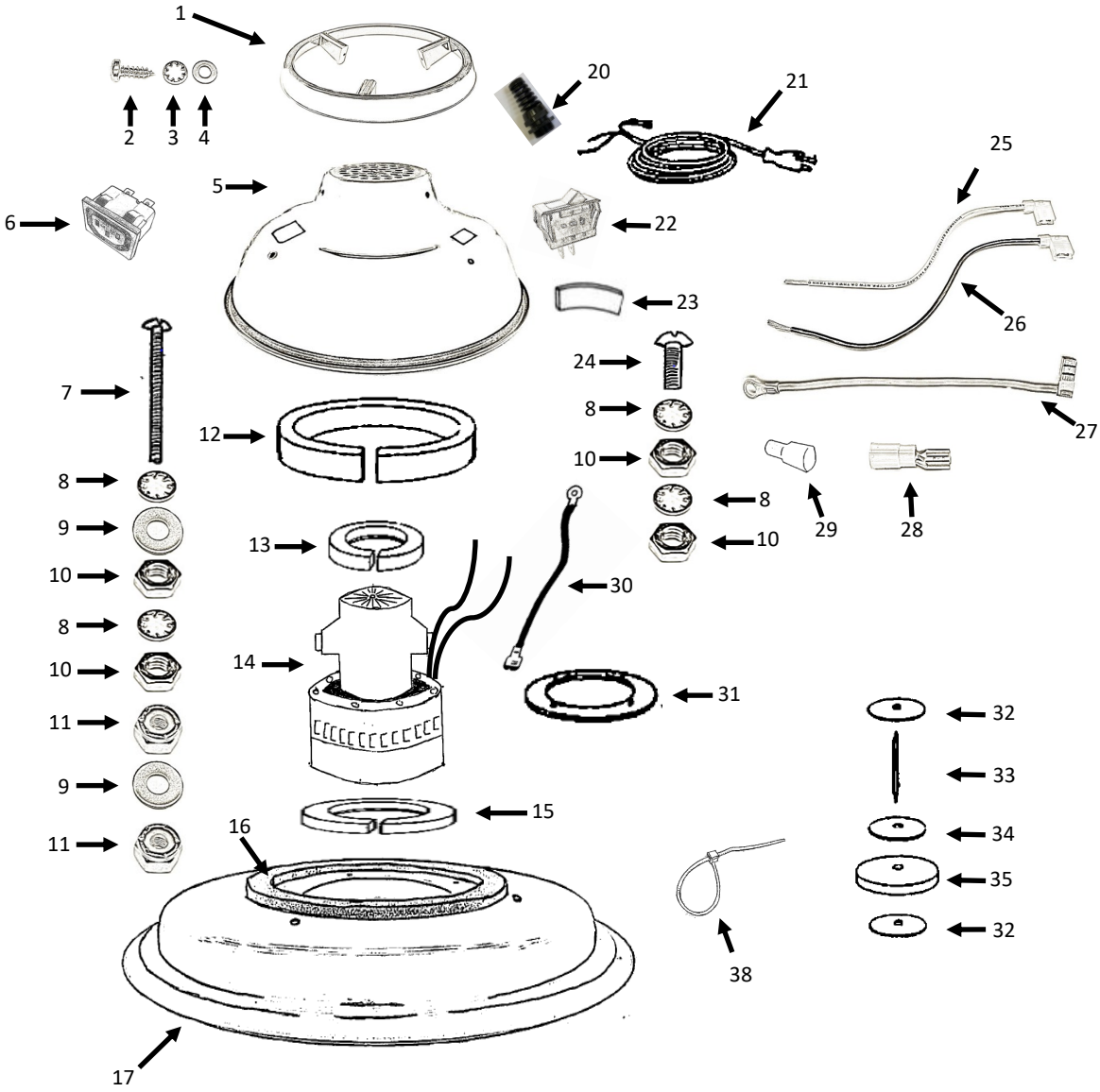
EN

1E53130 FALCON-1 / 1E53166 FALCON-3 HEAD DIAGRAM

For Older Machines

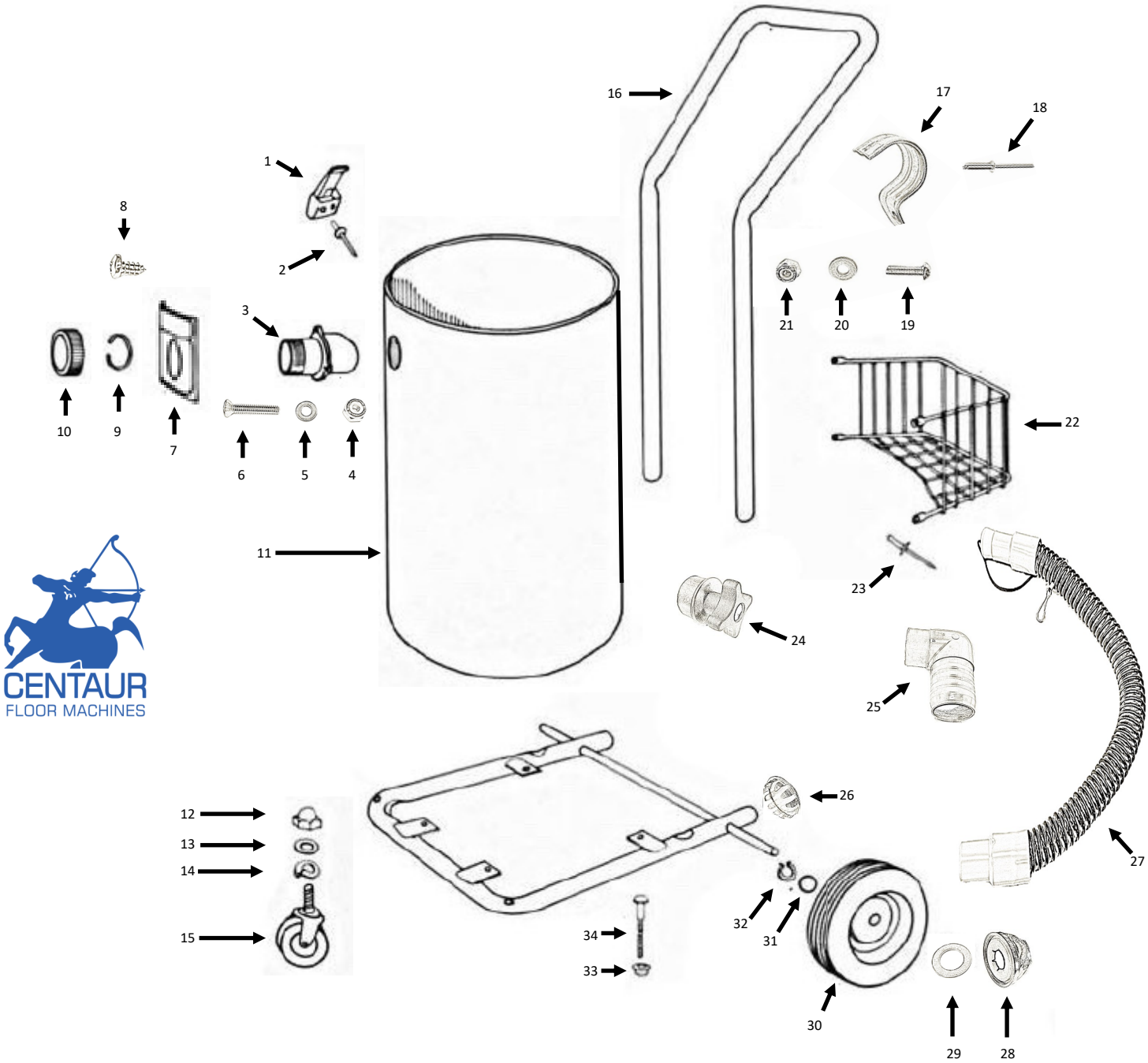




1. 1E53500—Round Handle
2. 6E13400—Tapping Screw
3. 6K02006—Washer, Lock Tooth
4. 6K02000—Flat Washer
5. 1E53121—Motor Enclosure
6. 7D54000—Auxiliary Power Receptacle
7. 6A20401—Machine Screw (4)
8. 6K02006—Washer, Lock Tooth (4)
9. 6K02000—Flat Washer (4)
10. 6D02300—Hex Nut (4)
11. 6D02301—Hex Nut Nylon (4)
12. 1E60453—Sound Absorb 25”
13. 1E60400—Gasket Bi-pass Motor Upper
14. MOTOR: Falcon-1— 7A55700
    Falcon-3—7A55950
15. 1E60300—Gasket Lower Motor Support
16. 1E60401—Large Gasket
17. 1E53611 – Lower motor support
18. 6F20900 – Rivet
19. 1E57000 – Cage
20. 7D90804 – Strain Reliever
21. 1E54400 – Power Cable
22. 7D54100 – Switch on/off
23. 1E60402—Sound Absorb 8cm (3)
24. 6A19000—Machine Screw
25. 2E49991—White Wire 7.5” w/ Flag
26. 2E49992—Black Wire 7.5” w/ Flag
27. 2E49990—Green Wire 6” with terminal
28. 7D62700 – Terminal (Yellow)
29. 7D10000—Bell Connector
30. 1E54301—Ground Cable 30cm (Falcon-3 only)
31. 1E60200—Gasket, Die Cut
32. 1E56702—Disc with Nutsert
33. 1E56504—Float Stem
34. 1E56700—Disc
35. 1E56600—Float
36. 7D53800—Raised Receptacle
37. 7D53801—Retaining Clip
38. 7D62500—Cable Tie 3-3/4”

EN

45L Capacity Vacuum Tank Diagram



1. 1E57900—Latch
2. 6F21100—Rivet
3. 1E54001—Intake
4. 6D10801—Hex Nut
5. 6K01900—Flat Washer
6. 6B09900—Machine Screw
7. 1E05603—Name Plate
8. 6E02100—Tapping Screw
9. 1B50002—Copper Ring
10. 1B50001—Ribbed Nut
11. 1E48402—Vacuum Tank 45L
12. 6D03201—Acorn Nut
13. 6K02402—Flat Washer
14. 6K02403—Lock Washer
15. 1E66400—Caster
16. 1E58200—Handle
17. 1E59000—"U" Bracket
18. 6F20900—Rivet
19. 6A19302—Mach. Screw 10x32x3/4
20. 6K02000—Flat Washer
21. 6D02301—Nut, Nylon Hex 10x32
22. 1E62300—Tool Caddy
23. 6F20900—Rivet
24. 1E67201—Drain plug with Knob
25. 1L21010—PVC Elbow 1.25 NPT+ Hose Barb
26. 1E58900—Plug Button
27. 1L21000—Drain Hose Assembly
28. 6J66800—Hub Cap Nut
29. 6K02601—Spacer Washer 1/2"
30. 1E66600—Wheel
31. 6K02600—Tension Washer 1/2"
32. 6J67400— Retaining Ring 1/2"
33. 6D02803—Nut Keps 1/4-20
34. 6C15600—Carriage Bolt 1/4-20X 3/4