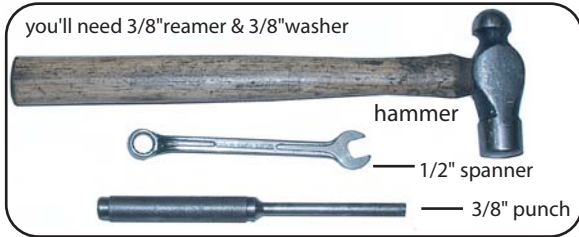
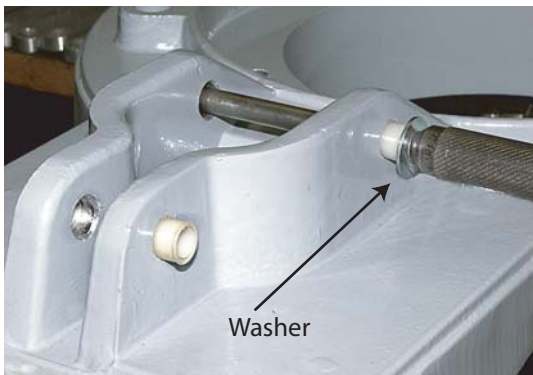


After the Saddle has been changed and if you decide to replace the bushings as well, then this is how to do it.



1. Tools you need



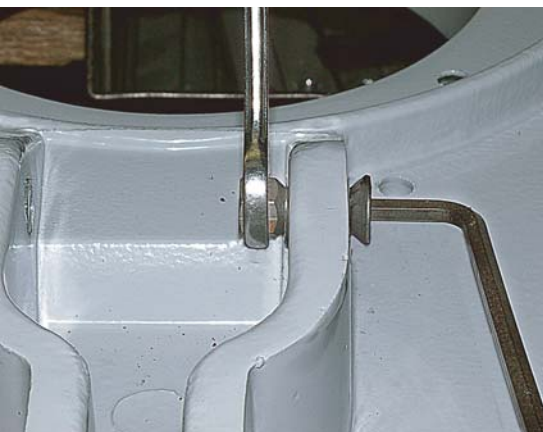
3. Place new bushings in hole & drive them in with punch and a washer ON the punch.



2. Put base in a vise and drive out old bushings with a 12mm or 3/8" punch. (Warning. The hole size in casting is 29/64" Your 1/2" punch may get stuck in it)



4. Hammer bushing in, flush.



5. Flare out bushings with 5/16" screw & tapered nut. (included in kit)



6. Ream it with 3/8" reamer either by hand or with drill at slow speed.