

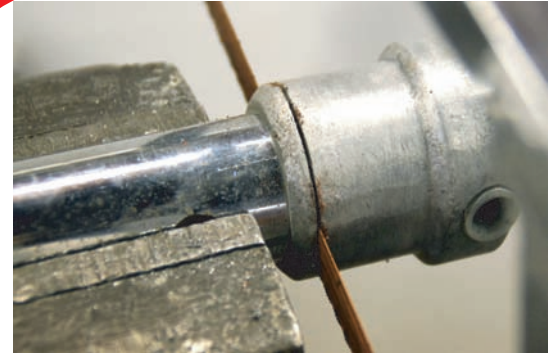
How to replace socket with the Saddle page 1

1. → 2.



Order this kit

Part # **2E92305** Saddle Repair Kit



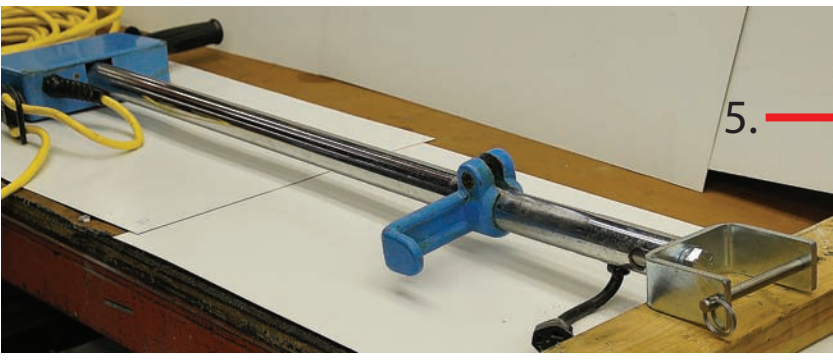
Cut off socket and leave 1/4" of the socket on tube.



Then knock off the leftover ring



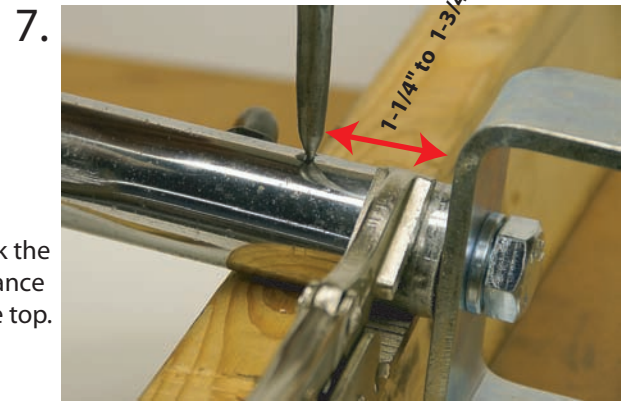
Insert Saddle assembly to tube opening.



Lay it flat on a bench & let it rest on a 2x4 wood. The wood will give clearance to the protruding cable. **Important.** The saddle & switchbox must be parallel.



Crimp tube very hard with a wise grip to prevent the saddle moving



Then use a center punch to mark the place of the hole. About 1.5" distance from the Saddle top.